




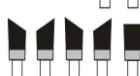



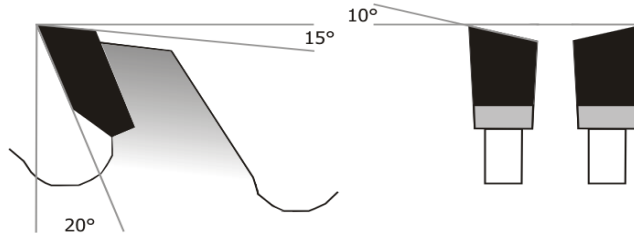


DISCO SIERRA SAW BLADES

D	Diametro	Diameter
B	Espesor de Diente	Kerf
b	Plato	Plate
d	Flecha	Bore
Z	No. de Dientes	Teeth
H	Angulo de Ataque	Hook Angle

Hook angles & Tooth shapes

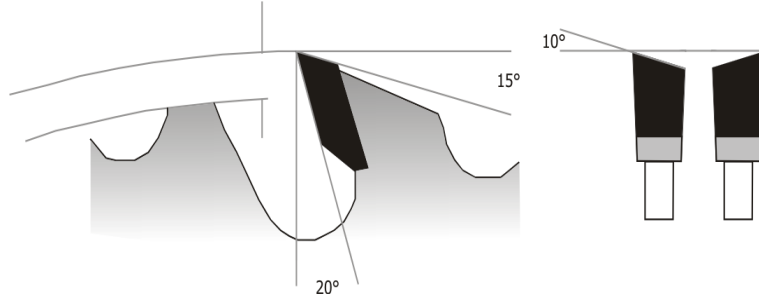
	Angulo de ataque negativo	Negative hook angle
	Angulo de ataque positivo	Positive hook angle
	Diente recto = F	Flat teeth = F
	Diente recto, version par = F	Flat teeth, split version = F+F
	Dos aguas = ATB	Alternate top bevel = ATB
	Dos aguas mas recto = 4ATB + R	Alternate + Raker = 4ATB+R
	Trapezoidal alterno = TC	Triple chip teeth = TC
	Doble trapezoidal = D -TC	Double triple chip teeth = D-TC
	V Invertido + Conico =V - Hollow	Inverted V-Hollow ground teeth = V-Hollow



DISCO PARA RAJAR - CORTE LONGITUDINAL RIP SAW BLADES - Grind ATB

FOR RIPPING AND CROSS-CUTTING OF SOLID WOOD AND BOARD MATERIALS ON TABLE SAWS, SPECIAL SAWING MACHINES, ETC.

No. DE PARTE	D	B	b	d	Z	AFILADO ALTERNADO
						H
01-01002401	10"	.126"	.087"	5/8"	24	20°
01-01202802	12"	.126"	.087"	1"	28	20°
01-01403202	14"	.138"	.098"	1"	32	20°

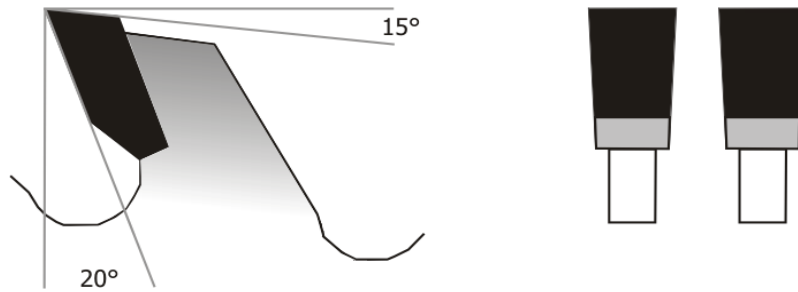


DISCO PARA RAJAR - CORTE LONGITUDINAL CON ANTIGOLPEO
RIP SAW BLADES ANTI-KICKBACK - Grind ATB

FOR RIPPING AND CROSS-CUTTING OF SOLID WOOD AND BOARD

MATERIALS ON TABLE SAWS, SPECIAL SAWING MACHINES, WITH CHIP LIMITER TO REDUC AFILADO ALTERNADO

No. DE PARTE	D	B	b	d	Z	H
03-01002401	10"	.126"	.087"	5/8"	24	20°
03-01202802	12"	.126"	.087"	1"	28	20°
03-01403202	14"	.138"	.098"	1"	32	20°

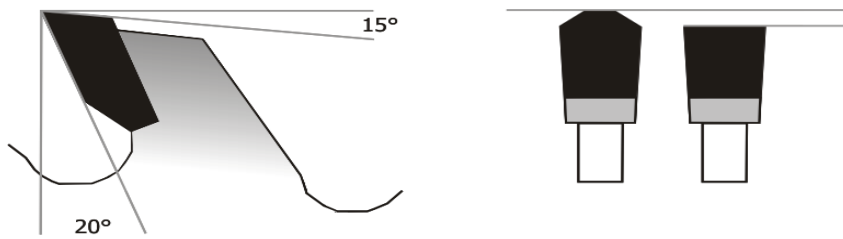


DISCO DE ALTA RESISTENCIA CORTE LONGITUDINAL
HEAVY DUTY RIP SAW BLADES - Grind F

SPECIALLY DESIGNED FOR HEAVY RIPPING IN HARD OR SOFT WOODS

AFILADO RECTO

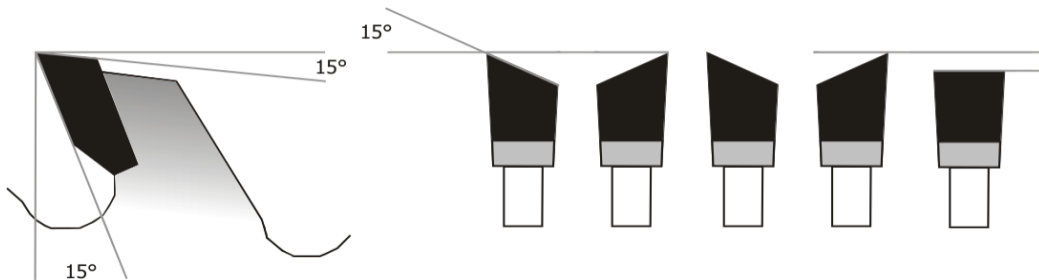
No. DE PARTE	D	B	b	d	Z	H
05-01002401	10"	.045"	.095"	5/8"	24	20°
05-01202802	12"	.160"	.110"	1"	28	20°
05-01403202	14"	.170"	.120"	1"	32	20°
05-01603602	16"	.170"	.120"	1"	36	20°
05-01804002	18"	.184"	.134"	1"	40	20°



**DISCO DE CORTE LONGITUDINAL PARA ENSAMBLE
GLUE LINE RIP SAW BLADES - Grind TC**

THE CLEAREST CUTTING RIP BLADES FOR ALL GLUE LINE APPLICATIONS AFILADO TRAPECIO-RECTO

No. DE PARTE	D	B	b	d	Z	H
07-01003001	10"	.145"	.095"	5/8"	30	20°
07-01203602	12"	.160"	.110"	1"	36	20°
07-01203605	12"	.126"	.083"	3-1/8"	36	20°
07-01203608	12"	.150"	.110"	3-1/8"	36	20°
07-01203609	12"	.160"	.110"	3-1/8"	36	20°
07-01404002	14"	.170"	.120"	1"	40	20°
07-01403603	14"	.169"	.120"	2"	36	20°
07-01603602	16"	.170"	.120"	1"	36	20°
07-30003670	300mm	4.2mm	2.8mm	70mm(-)	36	20°

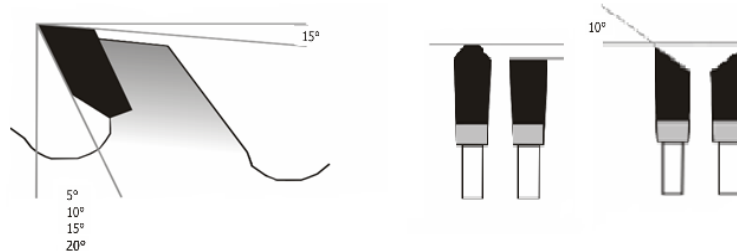


**DISCO COMBINADO
COMBINATION SAW BLADES - Grind 4ATB+R**

THIS BLADE IS SPECIALLY DESIGNED FOR RIPPING AND CROSS-CUTTING IN SOLID WOOD, PLYWOOD AND PARTICLE BOARDS. THE BEST SOLUTION WHERE ONE BLADE CAN BE USED IN DIFFERENT TYPES OF CUTTING.

AFILADO 4 ALTERNADO + 1 RECTO

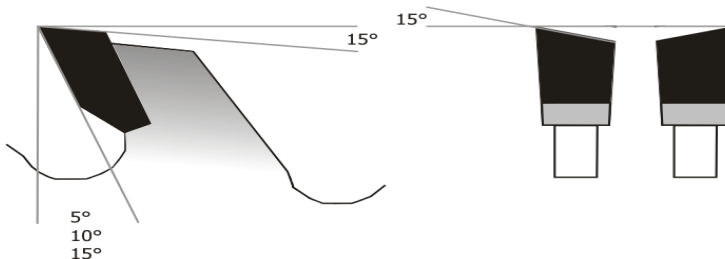
No. DE PARTE	D	B	b	d	Z	H
09-01005001	10"	.126"	.087"	5/8"	50	15°
09-01206002	12"	.150"	.110"	1"	60	15°
09-01407002	14"	.155"	.110"	1"	70	15°
09-01608002	16"	.165"	.120"	1"	80	15°



**DISCO CALIBRE DELGADO
THIN KERF SAW BLADES**

FOR FINE CRUST CUTTING OF EXPENSIVE MATERIAL WHERE SAVINGS IS AN IMPORTANT MATTER.
 ATB GRIND FOR CUTTING SOLID WOOD, PLYWOOD, AND VENEERS .
 TC GRIND FOR CUTTING PLASTIC, PVC, AND PLEXIGLASS.

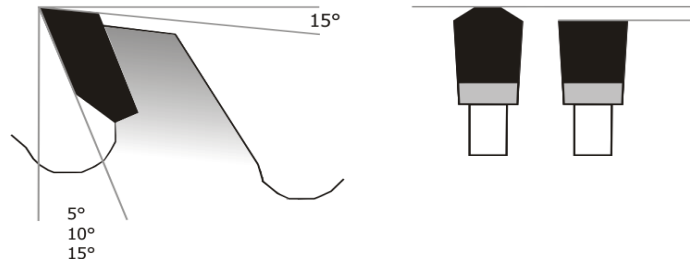
No. DE PARTE	D	B	b	d	Z	H
10-00806001	8"	.090"	.063"	5/8"	60 ATB	10°
10-00806011	8"	.090"	.063"	5/8"	60 TC	10°
10-01002401	10"	.098"	.071"	5/8"	24 ATB	20°
10-01004001	10"	.090"	.063"	5/8"	40 ATB	15°
10-01008001	10"	.090"	.063"	5/8"	80 ATB	5°
10-01008011	10"	.090"	.063"	5/8"	80 TC	5°
10-01210002	12"	.090"	.063"	1"	100 ATB	5°
10-01210012	12"	.090"	.063"	1"	100 TC	5°



**DISCO ESTANDAR PARA CORTE TRANSVERSAL
STANDAR CUT-OFF SAW BLADES - Grind ATB**

UNIVERSAL APPLICATION FOR CUTTING ALONG AND ACROSS THE GRAIN AFILADO ALTERNADO
 IN SOLID WOOD AND BOARD MATERIALS (*) 2 COMBI PIN HOLES

No. DE PARTE	D	B	b	d	Z	H
11-00804001	8"	.110"	.070"	5/8"	40	15°
11-00804002	8"	.110"	.070"	1"	40	15°
11-00806001	8"	.118"	.078"	5/8"	60	10°
11-00906001	9"	.128"	.087"	5/8"	60	10°
11-01004001	10"	.126"	.087"	5/8"	40	15°
11-01004002	10"	.126"	.087"	1"	40	15°
11-01006001	10"	.126"	.087"	5/8"	60	10°
11-01006002	10"	.126"	.087"	1"	60	10°
11-01008001	10"	.126"	.087"	1"	80	5°
11-01204802	12"	.126"	.087"	1"	48	15°
11-01206002	12"	.126"	.087"	1"	60	10°
11-01207202	12"	.126"	.087"	1"	72	10°
11-01210002	12"	.126"	.087"	1"	100	5°
11-01406002	14"	.155"	.109"	1"	60	10°
11-01408002	14"	.150"	.109"	1"	80	5°
11-01410002	14"	.157"	.118"	1"	100	10°
11-01604002	16"	.155"	.110"	1"	40	15°
11-01606002	16"	.155"	.110"	1"	60	15°
11-01608002	16"	.155"	.110"	1"	80	15°
11-01806002	18"	.180"	.134"	1"	60	10°
11-01808002	18"	.180"	.134"	1"	80	10°
11-30006030	300 MM	3.2 MM	2.2 MM	30MM(*)	60	10°
11-30007230	300 MM	3.2 MM	2.2 MM	31MM(*)	72	10°

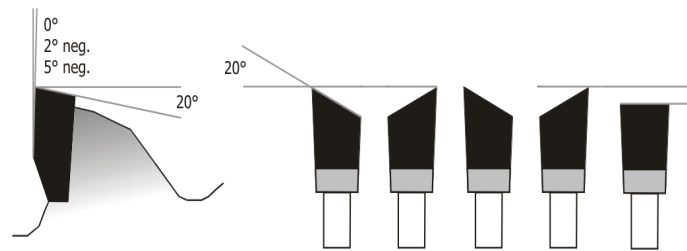


DISCO ESPECIAL PARA TROZAR
SPECIAL CUT-OFF SAW BLADES - Grind TC

AFILADO TRAPEZIO RECTO

FOR THE BEST SIZING AND FINISHING; CUTS IN PLYWOOD, VANNER, PLASTIC(*) 2 COMBI PIN HOLES
 PLASTIC LAMINATED BOARD MATERIAL, ON TABLE SAWS AND VERTICAL SIZI(**) 2 P.H. 7/42mm

No. DE PARTE	D	B	b	d	Z	H
13-00804001	8"	.110"	.070"	5/8"	40	15°
13-00806001	8"	.118"	.078"	5/8"	60	10°
13-01004001	10"	.126"	.087"	5/8"	40	15°
13-01006001	10"	.126"	.087"	5/8"	60	10°
13-01008001	10"	.126"	.087"	5/8"	80	5°
13-01206002	12"	.126"	.087"	1"	60	10°
13-01207202	12"	.126"	.087"	1"	72	10°
13-01210002	12"	.135"	.095"	1"	100	5°
13-01406002	14"	.155"	.110"	1"	60	10°
13-01408002	14"	.150"	.109"	1"	80	5°
13-01410002	14"	.150"	.109"	1"	100	5°
13-01608002	16"	.155"	.110"	1"	80	15°
13-01808002	18"	.180"	.134"	1"	80	10°
13-01810002	18"	.180"	.134"	1"	100	10°
13-22006430	220MM	3.2MM	2.2MM	30MM	64	10° (**)
13-25008030	250MM	3.2MM	2.2MM	30MM	80	5° (*)
13-30006030	300MM	3.2MM	2.2MM	30MM	60	10° (*)
13-30007230	300MM	3.2MM	2.2MM	30MM	72	10° (*)
13-30009630	300MM	3.2MM	2.2MM	30MM	96	5°
13-35008430	350MM	3.5MM	2.2MM	30MM	84	10°

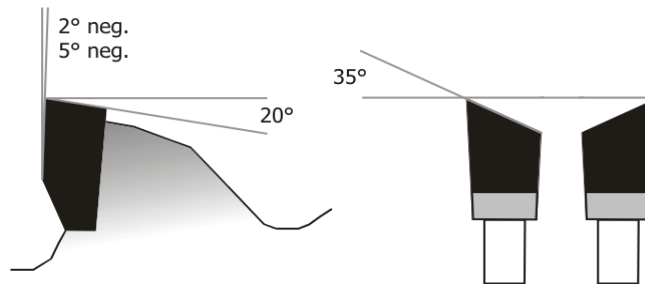


DISCO PARA CORTE A 45 GRADOS
MITRE SAW BLADES - Grind 4ATB+R

FOR SMOOTH CUTS ON WOOD MOULDINGS AND THE LEAST POSSIBLE
 GRABBING OF MATERIALS.

AFILADO 4 ALTERNADO + 1 RECTO

No. DE PARTE	D	B	b	d	Z	H
15-01006001	10"	.110"	.080"	5/8"	60	2° neg
15-01008001	10"	.102"	.072"	5/8"	80	0° neg
15-01008011	10"	.102"	.072"	5/8"	80	5° neg
15-01206002	12"	.110"	.080"	1"	60	0°
15-01208002	12"	.110"	.080"	1"	80	0°
15-01208012	12"	.110"	.095"	1"	80	0°
15-01210001	12"	.128"	.098"	5/8"	100	5° neg
15-01210002	12"	.128"	.098"	1"	100	5° neg
15-01210011	12"	.128"	.098"	5/8"	100	0°
15-01410001	14"	.150"	.120"	5/8"	100	5° neg
15-01510002	15"	.120"	.098"	1"	100	2° neg



DISCO PARA LAMINADO EN DOBLE CARA

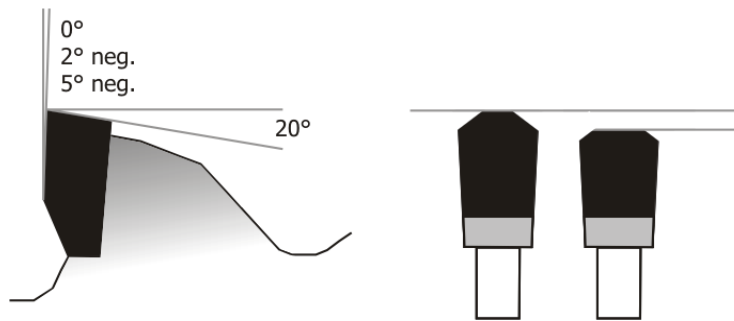
DOUBLE FACE LAMINATE SAW BLADES - Grind ATB 35° NEG

FOR FINE CUTS IN LAMINATED BOARD MATERIALS ON BOTH SIDES WITH MELAMINE, FORMICA, VENEER, ETC. ON TABLE SAWS WITHOUT SCORING UNIT, VERTICAL PANEL SIZING SAWS, RADIAL ARMS SAWS, MITRE-AND CHOFE SAWS. EXTRA HARD SUB-MICRO GRAIN CARBIDE TIPS FOR LONG EDGE LIFE

AFILADO ALTERNADO 35 GRADOS NEG.

(**) 2 pin holes 7/42 mm (*) 2 pin holes 7/42 mm

No. DE PARTE	D	B	b	d	Z	H
17-01008001	10"	.126"	.087"	5/8"	80	5°neg
17-01209602	12"	.126"	.087"	1"	96	5°neg
17-01410002	14"	.148"	.118"	1"	100	2°neg
17-22006430	220mm	3.2mm (**)	2.2mm	30mm	64	5°neg
17-25008030	250mm	3.2mm (*)	2.2mm	30mm	80	5°neg
17-30309630	303mm	3.2mm (*)	2.2mm	30mm	96	5°neg



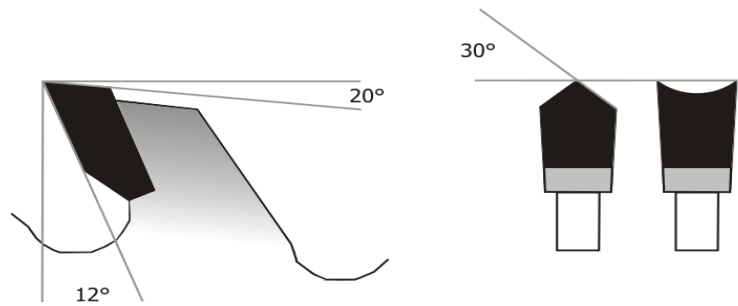
DISCO PARA LAMINADO EN DOBLE CARA Y SUPERFICIE SOLIDA

DOUBLE FACE MELAMINE & SOLID SURFACE SAW BLADES Grind D-TC Neg.

THE BEST OPTION FOR CHIP-FREE TOP AND BOTTOM, CUTS, IN DOUBLE SIDED MATERIALS SUCH AS MELAMINE, DOUBLE FACED HIGH AND LOW PRESSURE LAMINATES. TO USE IN RADIAL OR TABLE SAWS

AFILADO TRAPECIO-TRAPECIO (*) 2 combi pin holes

No. DE PARTE	D	B	b	d	Z	H
19-00706001	7-1/4"	.112"	.072"	5/8"	60	0°
19-00806001	8"	.106"	.072"	5/8"	60	0°
19-01008001	10"	.115"	.085"	5/8"	80	5° neg
19-01008011	10"	.115"	.085"	5/8"	80	0°
19-01210002	12"	.126"	.095"	1"	100	5° neg
19-01210012	12"	.126"	.095"	1"	100	0°
19-01410002	14"	.150"	.110"	1"	100	2° neg
19-01612002	16"	.150"	.110"	1"	120	2° neg
19-25008030	250mm	2.9mm (*)	2.2mm	30mm	80	2° neg
19-30309630	303mm	3.2mm (*)	2.2mm	30mm	96	5° neg
19-30309632	303mm	3.2mm	2.2mm	30mm	96	0°

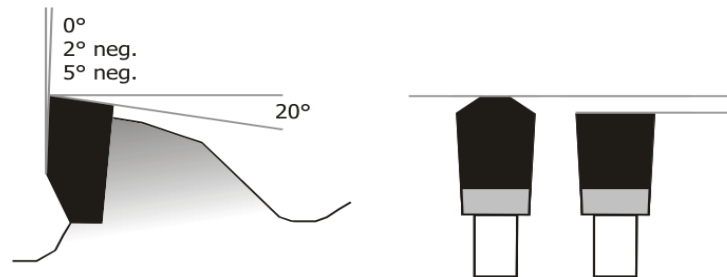


DISCO PARA MELAMINA
HOLLOW-FACE SAW BLADES - Grind V-Hollow

FOR PERFECT CUTTING QUALITY IN MELAMINE-FACED BOARD MATERIALS ON BOTH SIDES UP TO 30 mm CUTTING HEIGHT. FOR USE ON TABLE SAWS AND VERTICAL PANEL SIZING SAWS

AFILADO EN V-RADIO EN CARA
 (*) 2 combi pin holes
 (**) 2 p.h. 7/42mm

No. DE PARTE	D	B	b	d	Z	H
21-22004030	220mm	3.2mm (**)	2.2mm	30mm	40	12°
21-25004830	250mm	3.2mm (*)	2.2mm	30mm	48	12°
21-30306030	303mm	3.2mm (*)	2.2mm	30mm	60	12°
21-35007230	350mm	3.2mm (*)	2.2mm	30mm	72	12°

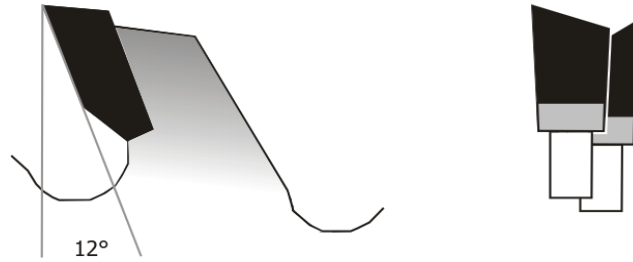


DISCO PARA METALES NO FERROSOS
NON-FERROUS METAL CUTTING SAW BLADES - Grind TC neg.

FOR PROFILES AND SHEETS OF ALUMINUM AND PLASTICS ON CHOP-MITRE SAWS AND SPECIAL MACHINES. THE NEGATIVE TOOTH SHAPE PREVENTS FILLING UP OF THE GULLET. CAN BE USED WHEN MATERIAL CANNOT BE CLAMPED FIRMLY.

AFILADO TRAPECIO NEG.

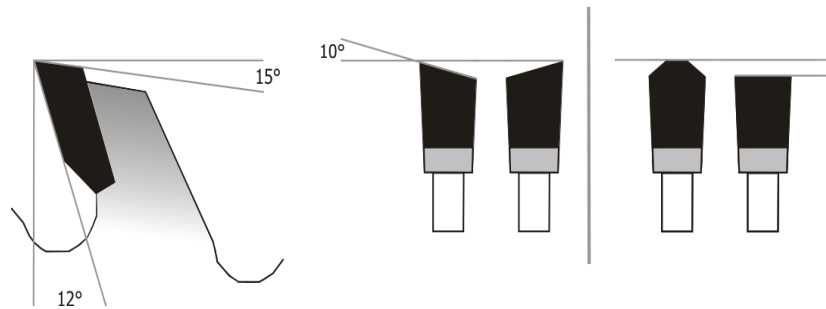
No. DE PARTE	D	B	b	d	Z	H
23-00706001	7-1/4"	.112"	.087"	5/8"	60	5° neg
23-01006001	10"	.126"	.102"	5/8"	60	5° neg
23-01008001	10"	.126"	.102"	5/8"	80	5° neg
23-01010001	10"	.126"	.102"	5/8"	100	5° neg
23-01207202	12"	.128"	.102"	1"	72	5° neg
23-01208002	12"	.128"	.102"	1"	80	5° neg
23-01210001	12"	.128"	.102"	5/8"	100	5° neg
23-01210002	12"	.128"	.102"	1"	100	5° neg
23-01410802	14"	.138"	.110"	1"	108	5° neg
23-01410001	14"	.150"	.126"	5/8"	100	2° neg
23-01510002	15"	.120"	.098"	1"	100	2° neg
23-01610002	16"	.150"	.126"	1"	100	2° neg
23-01810002	18"	.165"	.134"	1"	100	2° neg
23-02010002	20"	.174"	.134"	1"	100	0°
23-02012002	20"	.174"	.134"	1"	120	0°
23-02014002	20"	.174"	.134"	1"	140	0°



DISCO INCISOR EN DOS PIEZAS
SPLIT SCORING SAW BLADES - Grind ATB& F.F

FOR SCORING OF PLASTIC LAMINATED BOARD MATERIALS IN CONJUNCTION WITH PANEL SIZING SAW BLADES TC ON TABLE SAWS AFILADO ALTERNADO Y RECTO

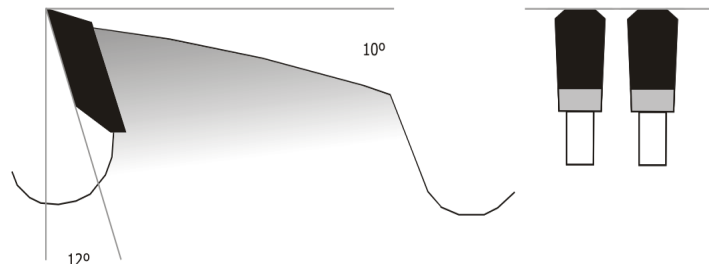
No. DE PARTE	D	B	b	d	Z	H
25-08002020	80mm	2.8-3.6	2.0mm	20mm	2x10	12°
25-10002420	100mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-10002422	100mm	2.8-3.6	2.0mm	22mm	2x12	12°
25-12002420	120mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-12002422	120mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-12002403	120mm	2.8-3.6	2.0mm	3/4"	2x12	12°
25-12002450	120mm	2.8-3.8	2.2mm	50mm	2x12	12°
25-12502422	125mm	2.8-3.6	2.2mm	22mm	2x12	12°



DISCO PARA MAQUINAS PORTATILES
GENERAL PURPOSE SAW BLADES FOR PORTABLE MACHINES GRIND ATB& TC

MANUFACTURED TO WORK IN PORTABLE MACHINES WITH ALL THE TECHNICAL FEATURES OF " HIGH INDUSTRIAL QUALITY" SAW BLADES. AFILADO ALTERNADO + TRAPEZIC

No. DE PARTE	D	B	b	d	Z	H
27-00702401	7¼"	.102"	.072"	5/8"	24 ATB	12°
27-00704001	7¼"	.102"	.072"	5/8"	40 ATB	12°
27-00706001	7¼"	.102"	.072"	5/8"	60 ATB	12°
27-00704013	7¼"	.102"	.072"	5/8"	40 TC	12°



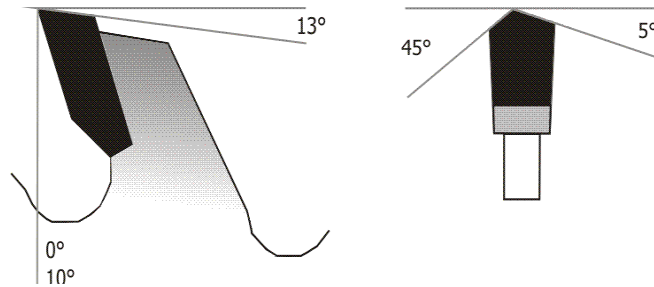
DISCO PARA CLAVOS

NAIL SAW BLADES - Grind TC/TC

FOR ALL MATERIALS USED ON BUILDINGS SITES, SUCH AS WOOD WITH NAILS, CLIPS, CONCRETE RESIDUES, TUBES AND SIMILAR WOOD INCLUSION

AFILADO TRAPECIO+ TRAPECIO

No. DE PARTE	D	B	b	d	Z	H
29-01002001	10"	.126"	.087"	5/8"	20	12°
29-01202402	12"	.126"	.087"	1"	24	12°
29-01402802	14"	.137"	.098"	1"	28	12°
29-01803602	18"	.165"	.110"	1"	36	12°



DISCO PARA CORTE DE ACERO

STEEL CUTTING SAW BLADES - Grind ATB+ EXTRA 45° BEVEL

FOR DRY CUTTING OF MILD STEEL TYPE S237, METAL-CLAD WORKPIECES SUCH AS SANDWICH PANELS, ANGLE IRONS, PIPES, CABLE DUCTS, SHEET METAL, BRASS, COPPER

AFILADO ALTERNADO 45 GRADOS DE BISEL

No. DE PARTE	D	D	B	b	d	Z	H
31-20504002	205mm	(8")	2.2mm	1.8mm	25.4mm	40	0°
31-25504802	255mm	(10")	2.4mm	2.0mm	25.4mm	48	0°
31-30506002	305mm	(12")	2.4mm	2.0mm	25.4mm	60	0°
31-30508002	305mm	(12")	2.4mm	2.0mm	25.4mm	80	0°
31-35508002	355mm	(14")	2.6mm	2.2mm	25.4mm	80	0°
31-35510002	355mm	(14")	2.6mm	2.2mm	25.4mm	100	0°